



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-628-022
Job Sheet 163799



Part No: D206-628-022

Job Qty: ~~1~~ **2**

Part Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: HQ Aviation LLC (CHQAV01)

4040 East Concorde Street Orlando, FL, 32803 USA ph:(407) 545-5944

Note: DWG REV N/A IPP Rev:D as per ECN 766 JLM IPP Rev:E as per ecn 1118 DD verified by:EC IPP Rev:F
10.08.13 CHG QTY OF RUBBER DD verf by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/15/17	0.00	0.00	Start Up Stores/Pkg1		AT
100	DC	1 pcs		11/15/17	0.00	0.00	DC		T.L.
110	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging1		AT
120	QC	1 pcs		11/15/17	0.00	0.00	QC4		SMB
130	Packaging	1 pcs		11/15/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		11/15/17	0.00	0.00	QC21		DEC 06 2017

Part Op 100 - Photocopy blue file and type labels as per PPP D206-628-022 CHG 003
Descriptions: 130 - Identify and pack for shipping as per PPP D206-628-022

fs 081

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-14A 5017927	4	218	0	0
	AN4-15A 5017920	8	174	0	0
	D2724-042 * 5007094	1	0	0	0
	D2731-7 5017922	4	60	0	0
	D2732-030 5017928	8	528	0	0
	D3394-043 5017927	4	89	0	0
	MS21042L4 5017872	12	1,670	0	0
	NAS1149D0463J 5017867	12	1,482	0	0

F155047
5017929

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																											
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Date : _____	Ster ☐	QTY Effective : _____	MRB (QSI042) Approval																																																																											
Description Work (_____)		Disposition		Completed By																																																																										
Heli - Access - Step RH - High Gear 206L/L1/L3/L4 PART NO: D206 - 628 - 022 Revision: QC21 - FG Operation: Mfg Date: 12/06/17 Change No: Job No: 163799				Lead hand / Supervisor Approval Verification																																																																										
				QC / QA Coordinator Approval																																																																										
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Work Order ID 163799

Monday, July 10, 2017 11:53:09 AM

163799

Page 1

Item ID: D206-628-022

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

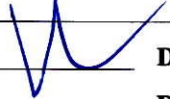
Start Date: 7/21/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/4/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100	Document Control	0.00							
-----	------------------	------	--	--	--	--	--	--	--

100

DC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Doc.Control -USB or Paperwork	Photocopy blue file and type labels as per PPP D206-628-022 CHG 003								
-------------------------------	---	--	--	--	--	--	--	--	--

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

110

Packaging	Memo	0.00							
-----------	------	------	--	--	--	--	--	--	--

Packaging

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

120

QC	Memo	0.03							
----	------	------	--	--	--	--	--	--	--

Quality Control

163799

Monday, July 10, 2017 11:53:09 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130	Identify as per dwg & Stock Location:_____	0.00
-----	--	------

Packaging

Packaging	Memo	0.00				
-----------	------	------	--	--	--	--

Packaging	Identify and pack for shipping as per PPP D206-628-022 Location : FG081
-----------	--

140	QC21- Final Inspection - Work Order Release	0.00
-----	---	------

QC	Memo	0.10				
----	------	------	--	--	--	--

Quality Control

Picklist Print

Monday, July 10, 2017 11:53:07 AM

Page 2

Work Order ID: 163799

163799

Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 7/21/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

D2731-7

Manufactured No

110

Each

92.0000

4

4

D2731-7

Mounting Lug

Location

Loc Qty

Loc Code

LG

28

161579

28

ST520

64

155044

16

158461

24

161477

24

D2732-030

Manufactured No

110

Each

330.0000

8

8

D2732-030

Rubber Cushion - 3"

Location

Loc Qty

Loc Code

FG

100

158347

100

ST410

230

162073

50

162952

180

D3394-043

Manufactured No

110

Each

13.0000

4

4

D3394-043

Lug

Location

Loc Qty

Loc Code

ST528

13

140957

13

Picklist Print

Monday, July 10, 2017 11:53:07 AM

Page 3

Work Order ID: 163799

163799

Parent Item: D206-628-022

D206-628-022

Parent Item Name: Heli-Access-Step™ RH - High Gear 206L/L1/L3/L4

Start Date: 7/21/2017

Required Date: 8/4/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

1,666.000

12

12

MS21042L4

Nut

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

51

m135058

51

OVER007

1000

m137680

1000

ST303

605

m137402

400

m137544

205

NAS1149D0463J

Purchased

No

110

Each

2,881.000

12

12

NAS1149D0463J

Washer

Location

Loc Qty

Loc Code

GA

640

M135056

40

M137699

600

ST260a

1400

M137699

1400

ST263

841

M137371

841

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
4	4	4	4	4	4	D2731-3	MOUNTING LUG
						D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE